



Office of the Director of Boiler,Gujarat State

3rd Floor, D Block, Bahumali Bhawan,Manjushri Mill Compound, Asarva, Girdharnagar
Ahmedabad- 380004.

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No. DOB/TECH/2025/CA062024-20250001871

Date:02/01/2025

To,
Blumet Tubes Pvt Ltd,
Survey No 150/003, Aldesan, Aldesan Untva Road, Tal : Kadi, Dist : Mehsana -382715,382715

Sub : New Approval of your workshop for **Manufacturing of Stainless Steel Seamless Tubes and Pipe up to Outside Diameter 219.10 mm** under inspection of IBR - 1950 Code.

- Ref: 1. Your application no.A0032024-20250002767 dtd. 10/25/2024 12:00:00AM
2. This office Inward no.2024BWCIB1507264221 dtd. 25-10-2024
3. Visit dtd. 12/7/2024 of Shri R G Prajapati Assistant Director of boilers-Mahesana on for varification of Workshop Facilities,Staff,Tools & Tackles & their letter no.A0032024-20250002767 dtd.12/30/2024 12:00:00AM
4. Government of Gujarat Notification No. GR - 2007 - 73 - IBA - 1099 - 1895 (I) - M - (3) dtd. 31/08/2007

Sir,

With reference to above you subject & refered letter you are permitted for "**Manufacturing of Stainless Steel Seamless Tubes and Pipe up to Outside Diameter 219.10 mm**" under inspection of IBR -1950 for Two year . i.e from **31/12/2024** to 29/12/2026 subject to conditions as per Annexure

Online receipt No.2716218 of Rs.20000.00 dtd.13/11/2024 for registration / renewal fees is received. Also you shall apply for renewal of firm recognition at least two months before the expiry of said period.

Yours Faithfully,

Shri B. H. Patel
Director of Boilers,
Gujarat State, Ahmedabad.

Copy to: D.O.B / TECH /2025 /CA062024-20250001871 02/01/2025 Dated
Shri R G Prajapari, Assitatan Director of Boilers, Mehsana division for information and necessary action.

Annexure

- 1 Raw material for Pipes, Tubes & 'U' Tubes must be offered for inspection along with Certificate in Form III-A / III-B / IV of IBR – 1950 with mill test certificates if procured from Well Known Steel Pipe / Tube maker's as per IBR – 1950 before commencement of manufacturing.
- 2 Drawings of 'U' Tubes must be got approved from the under signed as per Regulation 395 of IBR – 1950 before starting manufacturing.
- 3 Physical / Mechanical tests and Eddy Current testing of Pipes, Tubes & 'U' Tubes must be done in presence of the Competent Person, in your In-house approved Laboratory. All machines must have valid calibration failing which testing will not be allowed in in-house laboratory.
- 4 Chemical tests of samples of Pipes, Tubes & 'U' Tubes must be done in presence of the Competent Person in the Laboratory approved by this office.
- 5 Other Non-Destructive tests like Micro, Macro, UT, IGC, MPI, PMI etc. of Pipes, Tubes & 'U' Tubes must be done as per the requirements of Material Specifications / IBR – 1950 in the Laboratory approved by this office or by recognized NDT Agency.
- 6 Construction and workmanship must be in accordance with the Indian Boiler Regulations – 1950 and to the satisfaction of the Competent Person or Inspecting Authority.
- 7 You shall have to carry out manufacturing of Pipes, Tubes & 'U' Tubes as per instructions issued from time to time either by Competent Person or Inspecting Authority.
- 8 This approval/ recognition can be withdrawn at any time without giving notice if the workmanship is not found satisfactory as per IBR – 1950.
- 9 You will have to inform this office immediately if there is any change in existing name of the Company / Existing Technical Staff of the Company.
- 10 You will have to employ sufficient technical staff to the satisfaction of the Inspecting Authority time to time.
- 11 You are hereby instructed to get it renewed before 60 days from the expire of this certificate.